

Method for moulding a cushion suitable for forming an insert in a seat, cushion obtained thereby and seat comprising the same.

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Inventor(s): FILLON ROLLAND (FR)

Applicant(s): ALLIBERT SA (FR)

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EC Classification: A47C5/12, A47C7/16, A47C7/18D, B29C45/16E, B29C45/14Q4, B29C45/16JEquivalents: ☐ CA2084625, ☐ FR2677297Cited patent(s): EP0266742; EP0326408; EP0100276; US4024652; FR2450686; FR2208289; JP62294522; JP62053811**Abstract**

The subject of the invention is a method for obtaining such a cushion (15) made from a composite material 3 bordered by a frame 8 during a first injection and provided with a bottom 14 produced successively during a second injection in order to constitute a removable insert (15) suitable for filling the empty regions of a seat which correspond to its seat portion and/or its backrest. The material 3 is provided in its part facing the bottom 14 with a hot-melt adhesive film (3c) between a foam 3b which is covered, moreover, with fabric 3a,

and the bottom 14 to which the said material 3 adheres. Application to garden furniture.



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